



Pro Xp™

Electrostatic Spray Guns That Deliver Expert Performance



PROVEN QUALITY. LEADING TECHNOLOGY.

Choose PRO Xp

Experienced Painters rely on

Expert Performance



Pro Xp

We took our trademark, high performing Electrostatic Spray Guns and made them better. **They are smaller, lighter and designed to maximize your profits.**

And with **more models** to choose from, you'll get the same performance you've come to expect from Graco – now with greater spraying flexibility for your ever changing production needs.

Stand Out Above the Rest

With state-of-the-art technology and consistently better finishes

With excellent finish quality, air caps and spray tips that are designed to deliver an even higher quality finish, the Pro Xp is a real stand out! Plus, every gun is tested and delivered with a certificate indicating the spray pattern, mechanical performance and electrical performance meet Graco's requirements and your expectations.



Smart Controls

Analyze Spray Performance

Bar graph shows kV and current, while alternator speed indicator displays electrostatic performance.

Adapt to Your Voltage Needs

Adjust quickly between low or high kV. Change the low setting in 5 kV increments with the push of a button.

Eliminate Guesswork

Diagnostic mode assists troubleshooting with a digital display of actual voltage, current and hertz.

Quick Smart Display Changeout

Remove cartridge quickly and easily when ready to replace.



Built-in Dependability

Stay Running Longer

Durable components give you extra peace of mind knowing that you'll spend less time fixing and more time spraying.

Lower Cost of Ownership

3-Year Warranty, ease of repair and durable components reduce ownership cost.

Increase Productivity

Reduce Muscle Strain

Smaller and lighter gun body is well-balanced making it easier to spray at a steady rate all day.

Reduce Operator Fatigue

No more heavy power cords to slow you down. The power supply is built into the gun for added efficiency.

Increase Operator Comfort

Ergonomic handle is designed to fit comfortably in sprayer's hand.

Maximize Your Profits

Spray More with Less

40 kV Booster gun gives you the transfer efficiency of a 60 kV gun, in a smaller, more compact size.

Save Money

Higher transfer efficiency equals less waste – saving you money on material.

Save on Energy Costs

New air caps use less air and help lower your energy bill.

Pro Xp Air Spray

WB100™

Air Spray Waterborne Isolation System

Paired with a **Pro Xp WB** Spray Gun, this portable cabinet isolates waterborne coatings.



Triton™

Air-Operated Diaphragm Spray Packages

Air Spray Packages combine a **Pro Xp Air Spray** gun with our **Triton** air-operated diaphragm pump to deliver high quality finishes.



Smart Controls

Available in 60 kV
& 85 kV Models

Alternator Speed Indicator

Indicator changes colour with electrostatic performance

Control Knobs

Convenient, easy to access and large knobs allow for easier gun adjustment

Atomizing Air Control

Adjust air from full to minimal to fit your spraying needs

Optional low profile version available

Ergonomic Handle

Smooth, curved handle fits nicely in your hand for comfortable spraying

Light Trigger Pull

Reduces muscle strain and operator fatigue

Air Inlet Swivel

Increases manoeuvrability





Smaller, Lighter & Superior Quality Spray

Get consistent, high quality finishes every time you spray!

All models are up to 2.5 cm (1 in) shorter and
110 g (4 oz) lighter – the smallest profile gun with
an internal power supply on the market!

Available in 40, 60 & 85 kV

Internal Power Supply

Reduce operator fatigue with no
heavy cords to slow you down

High Wear Components

Unique design for abrasive materials.
Nozzle and electrode allow longer life
with abrasive and metallic coatings.

Standard on High Conductivity guns

when you need a little more power

kV Booster Gun

Get the transfer efficiency of a 60 kV
gun, in a smaller, more compact size
of a 40 kV gun.



when you need a bell-shaped pattern

Round Spray

For parts that require a slow velocity,
bell-shaped spray pattern. Available in
60 kV model, but kit fits all air spray guns.



when you have a low resistivity material

High Conductivity Gun

Longer fluid tube allows for spraying
lower resistivity material.
Available in 40, 60 & 85 kV.



Smaller, Lighter & Superior Quality Spray

Get a more consistent, high quality finish every time you spray! Plus, the 60 kV gun is the smallest and lightest air-assist gun on the market.

Available in 60 & 85 kV



AEM & AEF Tip Lines

AEM Tip - Delivers a high quality finish for a variety of applications

AEF Tip - Designed with a pre-orifice which helps atomize paints for fine finish applications



More Efficient Air Cap

Increase transfer efficiency up to 10%

Improve spray performance and cleanliness

One-piece air cap is indexed for accurate positioning

Fluid Filter

Integrated filter reduces clogging by keeping debris out of the tip



Pro Xp Air-Assist



Smart Controls Available in 60 kV & 85 kV Models

Alternator Speed Indicator

Indicator changes colour with electrostatic performance

Control Knobs

Convenient, easy to access and large knobs allow for easier gun adjustment

Internal Power Supply

Reduce operator fatigue with no heavy cords to slow you down

Fan Adjust Pattern Control

Reduce overspray by changing the fan pattern width according to the size of parts

Ergonomic Handle

Smooth, curved handle fits nicely in your hand for comfortable spraying

Merkur™

Air-Assist Fine Finish Spray Packages

This complete finishing system improves productivity, reduces costs and provides consistent, high quality finishes when paired with a **Pro Xp Air-Assist** gun.



WB3000™

Air-Assist Waterborne Isolation System

Paired with the **Pro Xp WB Air-Assist** gun, this portable isolation cabinet with Merkur ES 30:1 is designed to spray waterborne materials at high pressures.



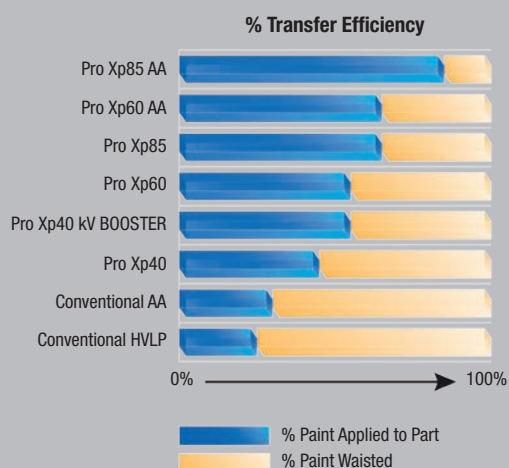
Calculate your savings

Return on Investment

Use these ROI calculators to see how much you can save when you replace conventional air-assist and HVLP guns with Pro Xp Electrostatic Guns.



The Transfer Efficiency chart below shows how your savings increase as you move up the Pro Xp product line.



ROI Calculator

| | Example Facility | Your Facility |
|-------------------------|-------------------------|-------------------------|
| Paint price per liter | 15 | |
| Liters sprayed per day | 20 | |
| Business days per month | 20 | |
| | (Multiply to get total) | (Multiply to get total) |
| One Month Material Cost | € 6.000,- | |

Pro Xp Air Spray Material Savings

Compared to Conventional HVLP

| | | |
|----------------------------|-----------|--|
| Pro Xp85 | 50% | |
| Pro Xp40 kV Booster | 40% | |
| Pro Xp60 | 40% | |
| Pro Xp40 | 30% | |
| One Month Material Savings | € 3.000,- | |

| | Example Facility | Your Facility |
|-------------------------|-------------------------|-------------------------|
| Paint price per liter | 15 | |
| Liters sprayed per day | 20 | |
| Business days per month | 20 | |
| | (Multiply to get total) | (Multiply to get total) |
| One Month Material Cost | € 6.000,- | |

Pro Xp Air-Assist Material Savings

Compared to Conventional Air-Assist

| | | |
|----------|-----|--|
| Pro Xp85 | 55% | |
| Pro Xp60 | 45% | |

Compared to Conventional HVLP

| | | |
|----------------------------|-----------|--|
| Pro Xp85 | 60% | |
| Pro Xp60 | 50% | |
| One Month Material Savings | € 3.300,- | |

Ordering Information

Pro Xp Air Spray

Air Spray Gun Models

| Part Number | Power Supply kV | Recommended Coating Type | Display Type | Nozzle Size |
|-------------|-----------------|--------------------------|--------------|-------------------|
| L85T10 | 85 | Standard | Standard | 1.5 mm (0.055 in) |
| L85M10 | 85 | Standard | Smart | 1.5 mm (0.055 in) |
| L85T16 | 85 | High Conductivity | Standard | 1.5 mm (0.055 in) |
| L85M16 | 85 | High Conductivity | Smart | 1.5 mm (0.055 in) |
| L60T10 | 60 | Standard | Standard | 1.5 mm (0.055 in) |
| L60T12 | 60 | Standard | Standard | 1.2 mm (0.047 in) |
| L60M10 | 60 | Standard | Smart | 1.5 mm (0.055 in) |
| L60M12 | 60 | Standard | Smart | 1.2 mm (0.047 in) |
| L60T16 | 60 | High Conductivity | Standard | 1.5 mm (0.055 in) |
| L60M16 | 60 | High Conductivity | Smart | 1.5 mm (0.055 in) |
| L60T18 | 60 | Waterborne | Standard | 1.5 mm (0.055 in) |
| L60M18 | 60 | Waterborne | Smart | 1.5 mm (0.055 in) |
| L60T11 | 60 | Standard | Standard | Round Spray |
| L40T10 | 40 | Standard | Standard | 1.5 mm (0.055 in) |
| L40T16 | 40 | High Conductivity | Standard | 1.5 mm (0.055 in) |

All gun models include air cap part number 24N477.

High Conductivity gun models include a High Conductivity Fluid Tube, High Wear Nozzle and High Wear Electrode.

Air Spray with kV Booster Gun Models

| Part Number | Power Supply kV | Recommended Coating Type | Display Type | Nozzle Size |
|-------------|-----------------|--------------------------|--------------|-------------------|
| L40T14 | 40 | Standard | Standard | 1.5 mm (0.055 in) |
| L40T15 | 40 | High Conductivity | Standard | 1.5 mm (0.055 in) |

AIR CAP SELECTION CHART

| Part Number (colour) | Pattern Shape | Length cm (in) | Recommended Fluid Viscosity cp at 21°C (70°F) | Recommended Production Rates |
|---|---------------|------------------|--|------------------------------|
| 24N477 (black) | Round end | 381-432 (15-17) | Light to medium (20–70 cp) | Up to 450 cc/min (15 oz/min) |
| 24N438 (black) | Round end | 381-432 (15-17) | Light to medium (20–70 cp) | Up to 450 cc/min (15 oz/min) |
| 24N279 (black) | Round end | 356-406 (14-16) | Medium to heavy (70–260 cp), and high solids (360+cp) | Up to 450 cc/min (15 oz/min) |
| 24N376 (black), 24N276 (blue) 24N277 (red), 24N278 (green) | Tapered end | 432- 483 (17-19) | Light to medium (20–70 cp) | Up to 450 cc/min (15 oz/min) |
| 24N274 (black) | Tapered end | 305-356 (12-14) | Light to medium (20–70 cp) | Up to 450 cc/min (15 oz/min) |
| 24N275 (black) | Tapered end | 356-406 (14-16) | Light to medium (20–70 cp), and high solids (360+cp), aerospace coatings | Up to 750 cc/min (25 oz/min) |
| 24N439 (black) | Tapered end | 279–330 (11–13) | For use with 2.0 mm nozzles. Medium to heavy (70–260 cp), and high solids (360+cp) | Up to 600 cc/min (20 oz/min) |
| 24N453 (black) | Round end | 356-406 (14-16) | Light to medium (20-70 cp) | Up to 450 cc/min (15 oz/min) |

- Distance to target: 254 mm (10 in)
- Fan air: adjusted for maximum width
- Inlet air pressure: 3.4 bar (34 kPa, 50 psi)
- Fluid flow rate: 300 cc/min (10 oz/min)

NOZZLE SELECTION CHART

Fluid Nozzle for Standard Materials

| Part Number | Colour | Orifice Size - mm (inch) |
|-------------|--------|--------------------------|
| 24N619 | Black | 0.55 (0.22) |
| 24N613 | Black | 0.75 (0.29) |
| 24N614 | Black | 1.0 (0.042) |
| 24N615 | Black | 1.2 (0.047) |
| 24N616 | Black | 1.5 (0.055) |
| 24N617 | Black | 1.8 (0.070) |
| 24N618 | Black | 2.0 (0.022) |

High Wear Fluid Nozzle for Abrasive Materials

| Part Number | Colour | Orifice Size - mm (inch) |
|-------------|--------|--------------------------|
| 24N620 | Blue | 0.75 (0.29) |
| 24N621 | Blue | 1.0 (0.042) |
| 24N622 | Blue | 1.2 (0.047) |
| 24N623 | Blue | 1.5 (0.055) |
| 24N624 | Blue | 1.8 (0.070) |
| 24N625 | Blue | 2.0 (0.022) |

Ordering Information

Pro Xp Air-Assist

Air-Assist Gun Models

| Part Number | Power Supply kV | Recommended Coating Type | Display Type |
|-------------|-----------------|--------------------------|--------------|
| H85T10 | 85 | Standard | Standard |
| H85M10 | 85 | Standard | Smart |
| H60T10 | 60 | Standard | Standard |
| H60M10 | 60 | Standard | Smart |
| H60T18 | 60 | Waterborne | Standard |
| H60M18 | 60 | Waterborne | Smart |

All gun models include AEM or AEF tip of choice.

AEM SPRAY TIPS

Recommended for high finish quality applications at low and medium pressures.
Order desired tip, Part No. AEMxxx, where xxx = 3-digit number from the matrix below.

| Orifice Size mm (inch) | Fluid Output fl l/min (oz/min) | | Maximum Pattern Width at 305 mm (12 inches) mm (inches) | | | | | | | |
|---------------------------|-------------------------------------|--------------------------------------|--|------------------|------------------|-------------------|--------------------|--------------------|--------------------|--------------------|
| | at 41 bar (4.1 MPa - 600 psi) | at 70 bar (7.0 MPa - 1000 psi) | 50-100 (2-4) | 100-150 (4-6) | 150-200 (6-8) | 200-250 (8-10) | 250-300 (10-12) | 300-350 (12-14) | 350-400 (14-16) | 400-450 (16-18) |
| | | | Spray Tip | | | | | | | |
| † 0.178 (0.007) | 0.1 (4.0) | 0.15 (5.2) | 107 | 207 | 307 | — | — | — | — | — |
| † 0.229 (0.009) | 0.2 (7.0) | 0.27 (9.1) | — | 209 | 309 | 409 | 509 | 609 | — | — |
| † 0.279 (0.011) | 0.3 (10.0) | 0.4 (13.0) | — | 211 | 311 | 411 | 511 | 611 | 711 | — |
| 0.330 (0.013) | 0.4 (13.0) | 0.5 (16.9) | — | 213 | 313 | 413 | 513 | 613 | 713 | 813 |
| 0.381 (0.015) | 0.5 (17.0) | 0.7 (22.0) | — | 215 | 315 | 415 | 515 | 615 | 715 | 815 |
| 0.432 (0.017) | 0.7 (22.0) | 0.85 (28.5) | — | 217 | 317 | 417 | 517 | 617 | 717 | — |
| 0.483 (0.019) | 0.8 (28.0) | 1.09 (36.3) | — | — | 319 | 419 | 519 | 619 | 719 | — |
| 0.533 (0.021) | 1.0 (35.0) | 1.36 (45.4) | — | — | — | 421 | 521 | 621 | 721 | 821 |
| 0.584 (0.023) | 1.2 (40.0) | 1.56 (51.9) | — | — | — | 423 | 523 | 623 | 723 | 823 |
| 0.635 (0.025) | 1.5 (50.0) | 1.94 (64.8) | — | — | — | 425 | 525 | 625 | 725 | 825 |
| 0.736 (0.029) | 1.9 (68.0) | 2.65 (88.2) | — | — | — | — | — | — | — | 829 |
| 0.787 (0.031) | 2.2 (78.0) | 3.03 (101.1) | — | — | — | 431 | — | 631 | — | 831 |
| 0.838 (0.033) | 2.5 (88.0) | 3.42 (114.1) | — | — | — | — | — | — | — | 833 |
| 0.939 (0.037) | 3.1 (108.0) | 4.20 (140.0) | — | — | — | — | — | — | 737 | — |
| 0.990 (0.039) | 3.4 (118.0) | 4.59 (153.0) | — | — | — | — | 539 | — | — | — |

* Tips are tested in water.

Fluid output (Q) at other pressures (P) can be calculated by this formula: $Q = (0.041) (QT) \sqrt{P}$ where QT = fluid output (fl oz/min) at 41 bar (4.1 MPa - 600 psi) from the above table for the selected orifice size.

† These tip sizes include a 150 mesh filter.

AEF FINE FINISH PRE-ORIFICE SPRAY TIPS

Recommended for high finish quality applications at low and medium pressures. AEF tips have a pre-orifice that assists in atomizing sheer thinning materials.
Order desired tip, Part No. AEFxxx, where xxx = 3-digit number from the matrix below.

| Orifice Size mm (inch) | Fluid Output fl l/min (oz/min) | | Maximum Pattern Width at 305 mm (12 inches) mm (inches) | | | | | |
|---------------------------|-------------------------------------|--------------------------------------|--|-------------------|--------------------|--------------------|--------------------|--------------------|
| | at 41 bar (4.1 MPa - 600 psi) | at 70 bar (7.0 MPa - 1000 psi) | 150-200 (6-8) | 200-250 (8-10) | 250-300 (10-12) | 300-350 (12-14) | 350-400 (14-16) | 400-450 (16-18) |
| | | | Spray Tip | | | | | |
| † 0.254 (0.010) | 0.28 (9.5) | 0.37 (12.5) | 310 | 410 | 510 | 610 | 710 | — |
| 0.305 (0.012) | 0.35 (12.0) | 0.47 (16.0) | 312 | 412 | 512 | 612 | 712 | 812 |
| 0.356 (0.014) | 0.47 (16.0) | 0.62 (21.0) | 314 | 414 | 514 | 614 | 714 | 814 |
| 0.406 (0.016) | 0.59 (20.0) | 0.78 (26.5) | — | 416 | 516 | 616 | 716 | — |

* Tips are tested in water.

Fluid output (Q) at other pressures (P) can be calculated by this formula: $Q = (0.041) (QT) \sqrt{P}$ where QT = fluid output (fl oz/min) at 41 bar (4.1 MPa - 600 psi) from the above table for the selected orifice size.

† These tip sizes include a 150 mesh filter.

Technical Specifications

Pro Xp Electrostatic Guns

Tech Specs by Gun Model

| | | Pro Xp40 | Pro Xp60 | Pro Xp85 | Pro Xp60 AA | Pro Xp85 AA |
|-------------------------------------|------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| Maximum Voltage Output | | 40 kV | 60 kV | 85 kV | 60 kV | 85 kV |
| Maximum Working Fluid Pressure | | 7 bar (0.7 MPa - 100 psi) | 7 bar (0.7 MPa - 100 psi) | 7 bar (0.7 MPa - 100 psi) | 210 bar (21 MPa - 3000 psi) | 210 bar (21 MPa - 3000 psi) |
| Maximum Working Air Pressure | | 7 bar (0.7 MPa - 100 psi) | 7 bar (0.7 MPa - 100 psi) | 7 bar (0.7 MPa - 100 psi) | 7 bar (0.7 MPa - 100 psi) | 7 bar (0.7 MPa - 100 psi) |
| Gun Weight (without hose)* | | 560 g (19.8 oz) | 600 g (21 oz) | 675 g (23.8 oz) | 660 g (23 oz) | 728 g (25.7 oz) |
| Gun Length | | 22 cm (8.7 in) | 24 cm (9.5 in) | 26.5 cm (10.5 in) | 24.5 cm (9.7 in) | 27 cm (10.7 in) |
| Recommended paint resistivity range | Standard | 25 MΩ/cm to ∞ | 25 MΩ/cm to ∞ | 25 MΩ/cm to ∞ | 3 MΩ/cm to ∞ | 3 MΩ/cm to ∞ |
| | High Cond. | 1 to 25 MΩ/cm | 1 to 25 MΩ/cm | 1 to 25 MΩ/cm | | |
| | Waterborne | ≤ 1 MΩ/cm | ≤ 1 MΩ/cm | ≤ 1 MΩ/cm | ≤ 1 MΩ/cm | ≤ 1 MΩ/cm |
| Fluid Inlet | | 3/8 npsm(m) | 3/8 npsm(m) | 3/8 npsm(m) | 1/4-18 npsm(m) | 1/4-18 npsm(m) |
| Air Inlet | | 1/4 npsm(m) left handed thread | 1/4 npsm(m) left handed thread | 1/4 npsm(m) left handed thread | 1/4 npsm(m) left handed thread | 1/4 npsm(m) left handed thread |
| Instruction Manual | Standard | 3A2494 | 3A2494 | 3A2494 | 3A2495 | 3A2495 |
| | Waterborne | | 3A2496 | | 3A2497 | |

*Standard gun model. For other models reference the instruction manual.

GROUNDING AIR HOSES (required for use)

| Length | Air Flex™ | Standard | Waterborne* |
|-----------------|-----------|----------|-------------|
| 1.8 m (6 ft) | 244963 | 223068 | 235068 |
| 4.6 m (15 ft) | 244964 | 223069 | 235069 |
| 7.6 m (25 ft) | 244965 | 223070 | 235070 |
| 11 m (36 ft) | 244966 | 223071 | 235071 |
| 15 m (50 ft) | 244967 | 223072 | 235072 |
| 23 m (75 ft) | 244968 | 223073 | 235073 |
| 30.5 m (100 ft) | 244969 | 223074 | 235074 |

Air Flex: EPDM rubber core and cover for extra flexibility.

Standard: Modified semi-conductive polyamide core, urethane cover for added durability.

*Waterborne (required for isolated waterborne applications): Conductive SST wire braid for grounding. Polyurethane tube and cover.

OPERATOR ACCESSORIES

| Part Number | Description |
|-------------|---|
| 117823 | Conductive Gloves, box of 12 (small) |
| 117824 | Conductive Gloves, box of 12 (medium) |
| 117825 | Conductive Gloves, box of 12 (large) |
| 24N603 | Gun Covers. For 40 kV and 60 kV guns. Box of 10. |
| 24N604 | Gun Covers. For 85 kV guns. Box of 10. |
| 24N758 | Display Covers. Keeps Smart display clean. Package of 5. |
| 24N520 | Comfort Grip. Snap-on grip increases handle size to reduce operator fatigue. Medium size. |
| 24N521 | Comfort Grip. Snap-on grip increases handle size to reduce operator fatigue. Large size. |
| 24P170 | Metal trigger to replace standard trigger. |
| 24P171 | Four-finger Trigger Kit. To convert Pro Xp air spray guns to a four-finger trigger. |

TEST EQUIPMENT

| Part Number | Description |
|-------------|---|
| 241079 | Megohmmeter. 500 V output, 0.01-2000 megohms. Use for ground continuity and gun resistance tests. |
| 722886 | Paint Resistance Meter. Use for fluid resistivity test. |
| 722860 | Paint Probe. Use for fluid resistivity test. These two parts must be used together. |
| 245277 | Test Fixture. High Voltage Probe and kV meter. Use to test the electrostatic voltage of the gun and the condition of the alternator and power supply when being serviced. |

GUN ACCESSORIES

| Part Number | Description |
|-------------|---|
| 24N642 | Ball Swivel for gun air inlet. 1/4 npsm (left-handed thread). |
| 24P172 | Quick Adjust Knob. For quick change of fan size. |
| 24N636 | Low profile atomizing air control |
| 24N993 | High conductivity hose. 7.6 m (25 ft) length to replace 60 kV HC fluid tube kit. |
| 24N318 | Round Spray Kit. To convert a standard air spray gun to a round spray air cap. |
| 24N319 | Round Spray Kit. To convert a standard air-assist spray gun to a round spray air cap. |
| 24N704 | Electrode Replacement Needle for abrasive materials. Blue. |



ABOUT GRACO

Founded in 1926, Graco is a world leader in fluid handling systems and components. Graco products move, measure, control, dispense and apply a wide range of fluids and viscous materials used in vehicle lubrication, commercial and industrial settings.

The company's success is based on its unwavering commitment to technical excellence, world-class manufacturing and unparalleled customer service. Working closely with qualified distributors, Graco offers systems, products and technology that set the quality standard in a wide range of fluid handling solutions. Graco provides equipment for spray finishing, protective coating, paint circulation, lubrication, and dispensing sealants and adhesives, along with power application equipment for the contractor industry. Graco's ongoing investment in fluid management and control will continue to provide innovative solutions to a diverse global market.

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All written and visual data contained in this document are based on the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

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