



XHD™ RAC® SwitchTip™

High-Pressure Airless Spray Tip



Improve spraying productivity and reduce downtime with the new XHD RAC SwitchTip

- Saves time – no screwdriver required
- Change tip sizes in seconds – without removing the tip guard housing
- Locking tab ensures tip stays securely in guard
- For heavy-duty applications up to 500 bar (50.0 MPa, 7250 psi)
- Recommended for Xtreme® Sprayers and XTR™ Airless Spray Guns

PROVEN QUALITY. LEADING TECHNOLOGY.



XHD RAC SwitchTip

Your best choice for spraying high-pressure coatings

Genuine Graco quality in a high-pressure tip

Graco XTR Guns
Rugged design to handle the toughest protective coatings

Compact design

- Lightweight and ergonomic
- XTR-5: 345 bar (34.5 MPa, 5000 psi)
- XTR-7: 500 bar (50.0 MPa, 7250 psi)
- Variety of handle and trigger options



XTR-5 Airless Spray Gun

Maximum working pressure: 345 bar (34.5 MPa, 5000 psi)

- XTR500 25 mm round handle, four-finger trigger, no tip
- XTR501 25 mm round handle, four-finger trigger, flat tip*
- XTR502 Oval insulated handle, four-finger trigger, XHD RAC tip*
- XTR503 Oval insulated handle, two-finger trigger, XHD RAC tip*
- XTR504 25 mm round handle, four-finger trigger, XHD RAC tip*
- XTR505 25 mm round handle, two-finger trigger, XHD RAC tip*

XTR-7 Airless Spray Gun

Maximum working pressure: 500 bar (50.0 MPa, 7250 psi)

- XTR700 25 mm round handle, four-finger trigger, no tip
- XTR701 25 mm round handle, four-finger trigger, flat tip*
- XTR702 Oval insulated handle, four-finger trigger, XHD RAC tip*
- XTR703 Oval insulated handle, two-finger trigger, XHD RAC tip*
- XTR704 25 mm round handle, four-finger trigger, XHD RAC tip*
- XTR705 25 mm round handle, two-finger trigger, XHD RAC tip*

* Includes 519 tip

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ORIFICE SIZE - INCHES

| | | (MM) | IN | .007 | .009 | .011 | .013 | .015 | .017 | .019 | .021 | .023 | .025 | .027 | .029 | .031 | .033 | .035 | .037 | .039 | |
|-----------|------------------------|------------------------|----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| FAN WIDTH | (51-102) | 2-4 | | 107 | 109 | 111 | 113 | 115 | 117 | 119 | 121 | | | | | | | | | | 139 |
| | (102-152) | 4-6 | | | 209 | 211 | 213 | 215 | 217 | 219 | 221 | | 225 | 227 | 229 | 231 | | 235 | | | 239 |
| | (152-203) | 6-8 | | 307 | 309 | 311 | 313 | 315 | 317 | 319 | 321 | 323 | 325 | 327 | 329 | 331 | 333 | 335 | 337 | 339 | |
| | (203-254) | 8-10 | | | 409 | 411 | 413 | 415 | 417 | 419 | 421 | 423 | 425 | 427 | 429 | 431 | 433 | 435 | 437 | 439 | |
| | (254-305) | 10-12 | | | 509 | 511 | 513 | 515 | 517 | 519 | 521 | 523 | 525 | 527 | 529 | 531 | 533 | 535 | 537 | 539 | |
| | (305-356) | 12-14 | | | 609 | 611 | 613 | 615 | 617 | 619 | 621 | 623 | 625 | 627 | 629 | 631 | 633 | 635 | 637 | 639 | |
| | (356-406) | 14-16 | | | | 711 | 713 | 715 | 717 | 719 | 721 | 723 | 725 | 727 | 729 | 731 | 733 | 735 | 737 | 739 | |
| | (406-457) | 16-18 | | | | | 813 | 815 | 817 | 819 | 821 | 823 | 825 | 827 | 829 | 831 | 833 | 835 | 837 | 839 | |
| | (457-508) | 18-20 | | | | | | | | | | 923 | 927 | | | 931 | 933 | 935 | 937 | 939 | |
| | | Flow Rate (gpm) | | | .05 | .09 | .12 | .18 | .24 | .31 | .38 | .47 | .57 | .67 | .74 | .90 | 1.03 | 1.17 | 1.31 | 1.47 | 1.63 |
| | Flow Rate (lpm) | | | .20 | .33 | .49 | .69 | .91 | 1.17 | 1.47 | 1.79 | 2.15 | 2.54 | 2.96 | 3.42 | 3.90 | 4.42 | 4.98 | 5.56 | 6.18 | |

ORIFICE SIZE - INCHES

| | | (MM) | IN | .041 | .043 | .045 | .047 | .049 | .051 | .053 | .055 | .057 | .059 | .061 | .063 | .065 | .067 | .069 | .071 | .075 | .081 | |
|-----------|------------------------|------------------------|------|------|------|------|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|------|-----|
| FAN WIDTH | (51-102) | 2-4 | | | | | | | | | | | | | | | | | | | | |
| | (102-152) | 4-6 | | | | | | | | | | | | | | | | | | | | |
| | (152-203) | 6-8 | | 341 | 343 | 345 | 347 | | 351 | | 355 | | | | | | | | | | | |
| | (203-254) | 8-10 | | 441 | 443 | 445 | 447 | 449 | 451 | | 455 | | 459 | 461 | 463 | 465 | 467 | | | 471 | 475 | 481 |
| | (254-305) | 10-12 | | 541 | 543 | 545 | 547 | 549 | 551 | 553 | 555 | 557 | | 561 | | 565 | 567 | | | 571 | 575 | |
| | (305-356) | 12-14 | | 641 | 643 | 645 | 647 | 649 | 651 | | 655 | 657 | | 659 | 661 | 663 | 665 | 667 | 669 | 671 | 675 | |
| | (356-406) | 14-16 | | 741 | 743 | | 747 | 749 | 751 | 753 | 755 | | | 761 | | 765 | 767 | | | 771 | | |
| | (406-457) | 16-18 | | 841 | 843 | | 847 | | 851 | | 855 | | | | 861 | 863 | | 867 | | | | |
| | (457-508) | 18-20 | | | | | | | | | | | | | | | | | | | | |
| | | Flow Rate (gpm) | | 1.8 | 1.98 | 2.17 | 2.37 | 2.58 | 2.79 | 4.26 | 3.25 | 3.49 | 3.74 | 4.0 | 4.26 | 4.53 | 4.82 | 5.11 | 5.41 | 6.04 | 7.04 | |
| | Flow Rate (lpm) | | 6.83 | 7.51 | 8.23 | 8.98 | 9.76 | 10.57 | 16.13 | 12.29 | 13.20 | 14.14 | 15.12 | 16.13 | 17.17 | 18.24 | 19.34 | 20.48 | 22.85 | 26.66 | | |

Water @ 138 bar (13.8 MPa, 2000 psi) - paints with a higher viscosity will decrease the flow rate
Example: for a tip with a .039" orifice and a 254 mm (10") pattern, order XHD539

Graco XHD Guard

- XHD001 XHD RAC Guard 7/8" for pressures up to 500 bar (50.0 MPa, 7250 psi)
- XHD005 XHD RAC Guard 11/16" for pressures up to 500 bar (50.0 MPa, 7250 psi)

Flexible design

- Compatible with the original Heavy Duty RAC SwitchTips (GHDxxx)



You can use the new XHD tips in the old GHD guards. Order **247634 Seat and Seal Kit** (5-pack)



You can use the old GHD tips in the new XHD guards. Order **XHD010 Seat and Seal Kit** (5-pack)